

Thursday, 10/11/2007 2:51:32 PM
Kim Johnston

Process Sheet

SP118

45

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FUEL PURGE CANISTER INSTALLATION
Job Number : 35112	
Estimate Number : 12188	
P.O. Number : NA	Part Number : D205706013
This Issue : 10/11/2007 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : NA	Drawing Revision : N/A
Previous Run : 34215	Material : N/A
	Due Date : 11/6/2007
Written By : <u>07.10.11</u>	Qty: <u>2</u> Um: <u>4</u> Each
Checked & Approved By : <u>07.10.11</u>	
Comment : Est Rev: E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM	

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description:

10

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D205-706-013CHG001

20

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30

D20014

Valve 1/4"

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D2001-4

Valve Assembly

B34235

AS 07/12/07 (X)

40

D3262041

Fuel Purge Canister

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3262-041

Canister Assembly

B33065

AS 07/12/07 (X)

50

D32641

Bracket

Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D3264-1

Bracket

B32201X3

AS 07/12/07 (X)

B32243 1X

AS 07/12/07

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D329710121

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0121 Hose Assembly B32222 x1 B322281

AS 07/12/07 (X3)

7.0

D329710130

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0130 Hose Assembly B329227 x1 B34244 x2

AS 07/12/07 (X3)

8.0

D329730350

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-3-0350 Hose Assembly B322290

AS 07/12/07 (X3)

9.0

D3298001

Tube Assembly 25"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-001 Tube Assembly

B322046 x2 B33298

AS 07/12/07 (X3)
B35736 1X
B33067 1X

10.0

D3298009

Tube Assembly 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-009 Tube Assembly B322202 x1 B33068 x2

AS 07/12/07 (X3)

11.0

D32991

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3299-1 Fitting B30834 (x2) B35138

AS 08/11/08

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

D32993

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

B329560

AS 07/12/07

(X2)

13.0

D33011

PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-1

Doubler

B23304

AS 07/12/07

(X5)

14.0

D33013

PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

B23305

AS 07/12/07

(X2)

15.0

D33021

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

B33009 (X2)

B35129 x 108/01/08 AS

AS 07/12/07

(X5)

16.0

D33023

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

B29943 (X1)

B34245 x 2 AS 08/01/08

AS 07/12/07

(X3)

17.0

AN35A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

M100188

AS 07/12/07

(X3)

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN814-6D

Plug

M17710

AS 07/12/07 (13)

19.0

AN8156C

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN815-6D

Union

M17054

AS 07/12/07 (13)

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN833-6D

Elbow

M103091

AS 07/12/07 (13)

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN924-6D

Nut

M104374

AS 07/12/07 (13)

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer

M105792

AS 07/12/07 (13)

23.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

M104374

AS 07/12/07 (13)

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

4 AN960JD10L Washer

24.0

AN960JD916

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

M100857

AS 07/12/07

(X3)

25.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M105558

AS 07/12/07

(X3)

26.0

MS21919WDG9

Clamp



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

M103044

AS 07/12/07

(X3)

27.0

MS21919WDG12

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1 MS21919WDG12

Clamp

M101925

AS 07/12/07

(X3)

28.0

MS21913WDG16

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2 MS21913WDG16

Clamp

M101925(X1)

M105970(X5)

AS 07/12/07

(X3)

29.0

MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

M18048

AS 07/12/07

(X3)

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

30.0

MS287785

Packing



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS28778-6

O-Ring

M104855

JS 07/12/07

(X3)

31.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet

M16323

JS 07/12/07

(X3)

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/01/10 (X2)

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev:

B

8/1/10 sd

(2x)

34.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/01/10

Job Completion



08-01-11